

COMMERCIAL HEAVY DUTY WATER HEATER WITH IMMERSION THERMOSTAT

Designed for use as a recovery heater having its own storage tank or booster for supplying sanitizing rinse water for dish washing.

FEATURES

 Meets the thermal efficiency and or standby loss requirements of the U.S.
Department of Energy and current edition of ASHRAE/IES 90.1.

ADVANCED ELECTRONIC CONTROL

- Plain English text and animated icons display detailed operational and diagnostic information. Fault or Alert messages appear if an operational issue occurs.
- Immersion temperature control adjustable through a range of 90°F to 190°F.

ECONOMY MODE OPERATION

 Control system automatically lowers the Operating Set Point by a programmed value during user-defined time periods. Helps reduce operating costs during unoccupied or off - peak demand periods.

LINEAR SEQUENCING

 Banks of heating elements (3 elements per bank) are energized according to adjustable (1 to 20°F) differential set points for each bank. First bank on is the last bank off. Helps reduce current surge and provides accurate water temperature control.

INCOLOY IMMERSION HEATERS

 Heavy-duty medium watt density elements have Incoloy sheathing; provide excellent protection against oxidation and scaling.

GLASS-LINED TANK

 Three sizes; 50, 80 and 119 gallon capacity. Tank interior is coated with glass specially developed by American for water heater use. Foam insulation reduces costly heat loss. ASME (optional) maximum working pressure is 160 psi.

POWER CIRCUIT FUSING

 Protects elements and contactors from short circuits, overloading or line surges. Meets National Electric Code requirements (fusing required when current draw exceeds 48 amps).

STANDARD VOLTAGES

 208, 240 and 480V single-phase and three phase delta. Convertible from threephase to single-phase (in field) and vice versa (except 208/54 kW). 277V singlephase also available.

TERMINAL BLOCK

 Factory installed. Allows for easy service connection to block.

MAGNETIC CONTACTORS

• Heavy duty; UL rated 100,000 cycles.

THREE YEAR LIMITED TANK WARRANTY

 For complete warranty information, consult written warranty or go to americanwaterheater.com.

OTHER STANDARD FEATURES

- Immersion style thermostats
- Simplified circuitry, color coded for ease of service
- Hinged control compartment door for quick, easy access
- Two anode rods for maximum corrosion protection
- Cabinet has bonderized undercoat with baked enamel finish
- Top outlet, side inlet and relief valve openings
- Nipple and brass drain valve
- CSA certified and ASME rated T&P relief valve



MODELS ITCE31-50, 80, 119







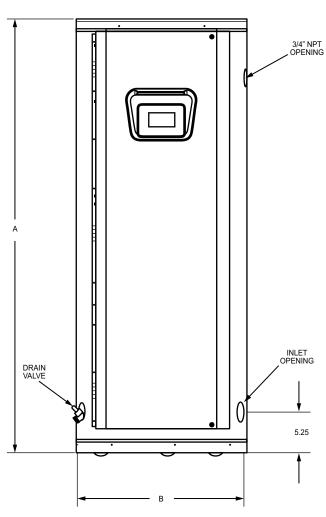


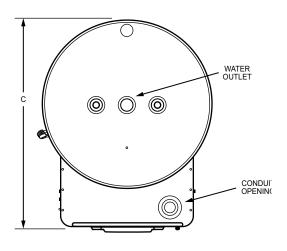




OPTIONS:

- ASME 160 psi (1103 kPa) tank construction.
- UL Listed conversion kits to adjust voltage and kW requirement in the field before and after installation.
- Manifold kits for multiple tank installations. Two heaters -part # 100109231, three heaters part # 100109232 and four heaters -part # 100109233.
- International voltages 220, 380, 400, 415, 575, and 600 volts, three phase available with Y connected elements.





ROUGH-IN DIMENSIONS

| Model Number | Tank Capacity | | | | Dimer | Inlet/Outlet | Approx. Shipping Weight | | | | |
|-----------------|---------------|-------|--------|-------|--------|--------------|-------------------------|------|--------|-----|-------|
| | | | A | | В | | | | С | | (NPT) |
| | gal. | litre | Inches | cm | Inches | cm | Inches | cm | Inches | lbs | kG |
| ITCE31-50 | 50 | 189 | 55-3/4 | 142 | 21-3/4 | 55.2 | 27 | 68.6 | 1-1/4 | 265 | 120 |
| ITCE31-80 | 80 | 302 | 60-1/4 | 153 | 25-1/2 | 64.8 | 31 | 78.7 | 1-1/4 | 280 | 127 |
| ITCE31-119 | 119 | 450 | 62-1/4 | 158.1 | 29-1/2 | 75 | 35 | 88.9 | 1-1/4 | 390 | 177 |

For ASME construction add "A" to the front of the model number (example: AITCE31-50-24).



RECOVERY CAPACITIES

| Standard kW Input | BTU/Hour | 30°F | 40°F | 50°F | 60°F | 70°F | 80°F | 90°F | 100°F | 110°F | 120°F | 130°F | 140°F |
|----------------------|----------|------|------|------|------|------|------|------|-------|-------|-------|-------|-------|
| | | 17°C | 22°C | 28°C | 33°C | 39°C | 45°C | 50°C | 56°C | 61°C | 67°C | 72°C | 78°C |
| 6 | 20,478 | 82 | 62 | 49 | 41 | 35 | 31 | 27 | 25 | 22 | 21 | 19 | 18 |
| | | 310 | 233 | 166 | 155 | 133 | 116 | 103 | 93 | 85 | 78 | 72 | 66 |
| 9 | 30,717 | 123 | 92 | 74 | 62 | 53 | 46 | 41 | 37 | 34 | 31 | 28 | 26 |
| | | 465 | 349 | 279 | 223 | 199 | 174 | 155 | 140 | 127 | 116 | 107 | 100 |
| 12 | 40.056 | 164 | 123 | 98 | 82 | 70 | 61 | 55 | 49 | 45 | 41 | 38 | 35 |
| 12 | 40,956 | 620 | 465 | 372 | 310 | 266 | 233 | 207 | 186 | 169 | 155 | 143 | 133 |
| 13.5 | 46.075 | 184 | 138 | 111 | 92 | 79 | 69 | 62 | 55 | 50 | 46 | 43 | 40 |
| 13.5 | 40,075 | 698 | 523 | 419 | 349 | 299 | 262 | 233 | 209 | 190 | 174 | 161 | 150 |
| 15 | 51,195 | 205 | 154 | 123 | 102 | 88 | 77 | 68 | 61 | 56 | 51 | 47 | 44 |
| IĐ | | 775 | 582 | 465 | 388 | 332 | 291 | 258 | 233 | 211 | 194 | 149 | 166 |
| 18 | 61,434 | 246 | 184 | 148 | 123 | 105 | 92 | 82 | 74 | 67 | 62 | 57 | 53 |
| 10 | | 930 | 698 | 558 | 465 | 399 | 349 | 310 | 279 | 254 | 233 | 215 | 199 |
| 24 | 81,912 | 328 | 246 | 197 | 164 | 140 | 123 | 109 | 98 | 90 | 82 | 76 | 70 |
| 24 | | 1241 | 930 | 744 | 620 | 532 | 465 | 414 | 372 | 338 | 310 | 286 | 266 |
| 27 | 92,151 | 369 | 276 | 221 | 185 | 158 | 138 | 123 | 111 | 101 | 92 | 85 | 79 |
| 21 | | 1396 | 1047 | 938 | 609 | 509 | 523 | 465 | 410 | 391 | 340 | 322 | 299 |
| 30 | 102,390 | 410 | 307 | 246 | 205 | 176 | 154 | 137 | 123 | 112 | 102 | 95 | 88 |
| 30 | | 1551 | 1163 | 930 | 775 | 665 | 582 | 517 | 465 | 423 | 388 | 358 | 332 |
| 36 | 122,868 | 492 | 369 | 295 | 246 | 211 | 184 | 164 | 148 | 134 | 123 | 113 | 105 |
| 30 | | 1861 | 1396 | 1117 | 930 | 798 | 698 | 620 | 556 | 508 | 465 | 429 | 399 |
| 40.5 | 138,226 | 554 | 418 | 332 | 277 | 237 | 208 | 185 | 166 | 151 | 138 | 128 | 119 |
| | 130,220 | 2094 | 1570 | 1256 | 1047 | 897 | 785 | 698 | 628 | 634 | 582 | 537 | 498 |
| 45 | 153,585 | 615 | 461 | 369 | 307 | 263 | 230 | 205 | 184 | 168 | 154 | 142 | 132 |
| 40 | 100,000 | 2326 | 1745 | 1398 | 1163 | 997 | 872 | 755 | 698 | 634 | 582 | 537 | 498 |
| 54 | 184,302 | 738 | 554 | 443 | 359 | 316 | 277 | 246 | 221 | 201 | 185 | 170 | 158 |
| 04 | 104,502 | 2791 | 2094 | 1675 | 1396 | 1196 | 1047 | 930 | 837 | 761 | 696 | 644 | 598 |

Figured at 1 kW (3413 BTU) = 4.1 Gallons at 100°F temperature rise.



| | Model Numbers Tank Capacity in Gallons | | | | | Full Load Current in Amperes | | | | | | | |
|----------|--|-------------------|-----------------|-----------------------|--------------------|------------------------------|-------|---------|-------|-------------|-------|------|--|
| kW Input | Model Num | nbers Tank Capaci | ty in Gallons | Number of Elements | Element Wattage | Single Phase | | | | Three Phase | | | |
| | 50 | 80 | 119 | | | 208V | 240V | 277V | 480V | 208V | 240V | 480V | |
| 6 | ITCE31-50-6 | ITCE31-80-6 | ITCE31-119-6 | 3 | 2,000 | 28.8 | 25 | 21.7 | 12.5 | 16.7 | 14.4 | 7.2 | |
| 9 | ITCE31-50-9 | ITCE31-80-9 | ITCE31-119-9 | 3 | 3,000 | 43.3 | 37.5 | **32.5 | 18.8 | 25 | 21.7 | 10.8 | |
| 12 | ITCE31-50-12 | ITCE31-80-12 | ITCE31-119-12 | 3 | 4,000 | 57.7 | 50 | 43.3 | 25 | 33.3 | 28.9 | 14.4 | |
| 13.5 | ITCE31-50-13.5 | ITCE31-80-13.5 | ITCE31-119-13.5 | 3 | 4,500 | 64.9 | 56.3 | **48.7 | 28.1 | 37.5 | 32.5 | 16.2 | |
| 15 | ITCE31-50-15 | ITCE31-80-15 | ITCE31-119-15 | 3 | 5,000 | 72.1 | 62.5 | **54.2 | 31.3 | 41.6 | 36.1 | 18 | |
| 18 | ITCE31-50-18 | ITCE31-80-18 | ITCE31-119-18 | 3* | 6,000 | 86.5 | 75 | 65 | 37.5 | 50 | 43.3 | 21.7 | |
| 24 | ITCE31-50-24 | ITCE31-80-24 | ITCE31-119-24 | 6 | 4,000 | 115.4 | 100 | 86.6 | 50 | 66.6 | 57.7 | 28.9 | |
| 27 | ITCE31-50-27 | ITCE31-80-27 | ITCE31-119-27 | 6 | 4,500 | 129.8 | 112.5 | **97.5 | 56.3 | 74.9 | 65 | 32.5 | |
| 30 | ITCE31-50-30 | ITCE31-80-30 | ITCE31-119-30 | 6 | 5,000 | 144.2 | 125 | **108.3 | 62.5 | 83.3 | 72.2 | 36.1 | |
| 36 | ITCE31-50-36 | ITCE31-80-36 | ITCE31-119-36 | 6* | 6,000 | 173.1 | 150 | 130 | 75 | 99.9 | 86.6 | 43.3 | |
| 40.5 | N/A | ITCE31-80-40.5 | ITCE31-119-40.5 | 9 | 4,500 | 194.7 | 168.8 | **146.2 | 84.4 | 112.4 | 97.4 | 48.7 | |
| 45 | N/A | ITCE31-80-45 | ITCE31-119-45 | 9 | 5,000 | 216.3 | 187.5 | **162.5 | 93.8 | 124.9 | 108.3 | 54.1 | |
| 54 | N/A | ITCE31-80-54 | ITCE31-119-54 | 9 | 6,000 | N/A | 225 | 194.9 | 112.5 | 149.9 | 129.9 | 65 | |

For ASME construction add "A" to the front of the model number (example: AITCE31-50-24).

SUGGESTED SPECIFICATION

| The heater(s) shall be Heavy-Duty Commercial Electric Model 1 | Number | as m | anufactured by American |
|---|-----------------------|------------------|----------------------------------|
| Water Heaters or equivalent. Heater(s) shall be rated at | kW | V | phase, 60 cycle AC as |
| listed by Underwriters' Laboratories. All models meet National | Sanitation Founda | ation NSF-5 red | uirements. Water heater shall |
| have LCD display with built-in diagnostic and troubleshooting i | nformation. Tank(s | s) shall be | (50, 80 or 119) gallon |
| capacity with(150 [Std] or 160 [ASME]) psi working pr | essure and equipp | oed with dual e | xtruded high density anodes. |
| All internal surfaces of the heater(s) exposed to water shall be | glass-lined with an | alkaline boros | ilicate composition that has |
| been fused to steel by firing at a temperature range of 1400°F | to 1600°F. Electric | c heating eleme | ents shall be 24K Goldenrod |
| medium watt density screw-in type with Incoloy sheath and ce | ramic terminal blo | ck. Internal po | wer circuit fusing shall be |
| provided. Element operation shall be linear sequencing through | າ individual magne | etic contactors. | Control circuit shall be factory |
| fused and include an immersion thermistor temperature probe | with built in ECO | control. Contro | I cabinet and jacket shall be |
| of baked enamel finish and shall provide full size control and el | ement compartme | ent for complet | e service and maintenance |
| performance through front hinged compartment door, and end | lose tank with foar | m insulation. 1 | 1/4" inlet and outlet |
| connection shall be provided. The heater tank shall have a three | e year limited war | ranty and cont | rols and accessories shall have |
| a one year limited warranty as outlined in the written warranty. | Fully illustrated ins | truction manua | al to be included. For multiple |
| installation, factory built manifold kits for(2, 3 or 4) | heater installation | shall be provid | ed. Meets or exceeds the |
| thermal efficiency and standby loss requirements of the U.S. D | epartment of Ener | gy and current | edition of ASHRAE/IES 90.1. |

For technical information call (800) 456-9805. American Water Heaters reserves the right to make product changes or improvements without prior notice.

²⁰⁸ volt models may contain three (3) additional elements.

^{**} Elements available in incoloy only.